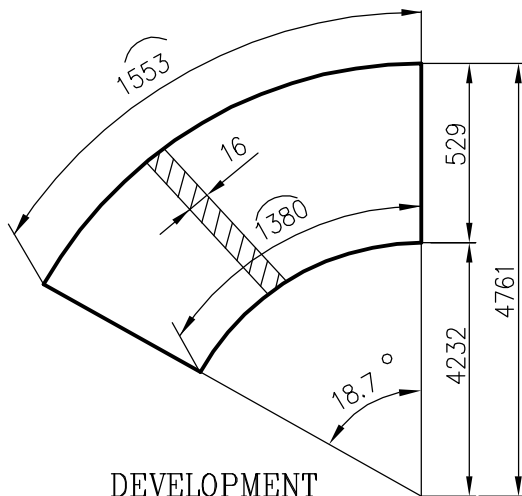
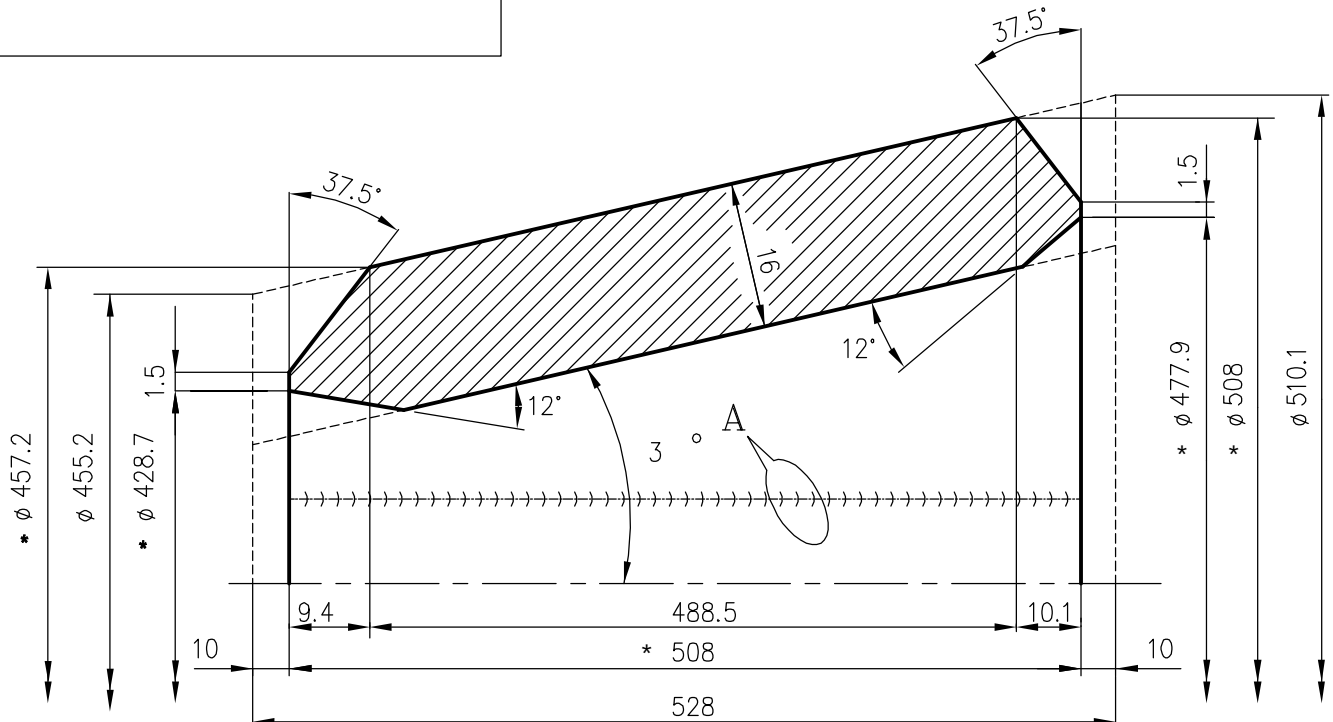
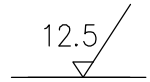


ALL DIMENSIONS ARE IN MILLIMETRES

REV 01	DATE	ALTERED
		APPROVED

STYLE - D

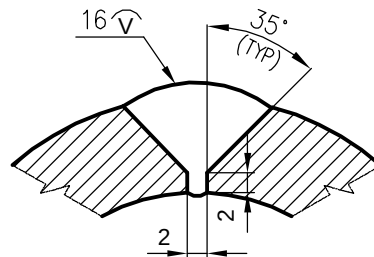
12.5



DEVELOPMENT

NOTES: -

01. 100 % RT ON WELD.
02. * THIS INDICATES THE FINAL FINISHED DIMENSION.
03. DOTTED LINES SHOWS THE REDUCER BEFORE MACHINING.



DETAIL-A

	PLATE THK = 16 1550 x 590		15 942 112 0000	C		97.403
			SA515Gr70			
VAR NO.	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT.WT.(Kg)
			MATL. SPECN.	C	DI	QTY.



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

NAME	SIGN	DATE	NO.OF VAR
DRN. GBH		30.12.99	
CHD. P.SURESH		30.12.99	
APPD. C.SAAVANAN		30.12.99	

DEPT	GRADE OF UNTOL.DIM	SCALE	WEIGHT (KG)	REF. TO ASSY./OLD DRG.	ITEM NO. NO. OF CODE	ITEMS
	C / M / F	N.T.S	97.403			

TITLE

PLATE FORMED REDUCER
od 508X15.09/OD 457.2X14.27

NTS

DRAWING NO.

4-80-463-83678 00

REV

Size A4